

30 AUGUST 1990

(Supersedes LO 10-7360-201-20-2, Feb. 66)

**BAKERY PLANT, TRAILER-MOUNTED, M-1945: DOUGH MIXING AND  
MAKEUP OUTFIT  
(DIVIDER)**

REFERENCE: L010-7360-201-20-1,-3,-4,-5,-6. C9100-IL

**Approved for public release; distribution is unlimited.**

Intervals are based on normal operation. Reduce to compensate for abnormal operation and severe conditions. During inactive periods, sufficient lubrication must be performed for adequate preservation.

Clean fittings before lubricating.

Clean parts with SD (Solvent, dry cleaning).

Dry before lubricating.

Relubricate after washing or fording.

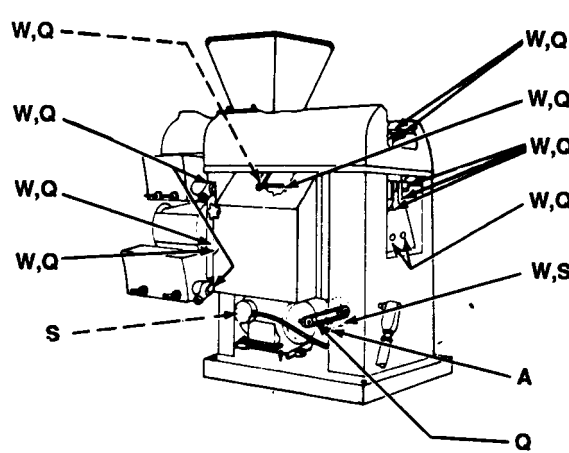
Broken arrow shafts indicate lubrication points on both sides of the equipment.

**LUBRICANT - INTERNAL**

**INTERNAL - LUBRICANT**

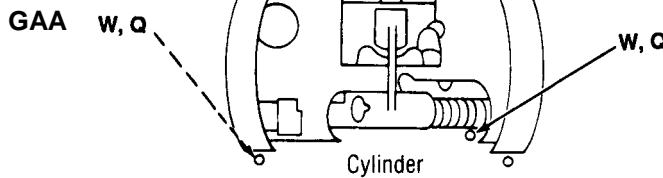
- Divider Lever Fitting (See Note 4) **GAA**
- Duster Levers (See Note 3) **GAA**
- Upper Bar with Eccentric Collar (See Note 4) **GAA**
- Lower Bar with Eccentric Collar (See Note 4) **GAA**
- Motor Bearing Recesses (See Note 2) **GAA**

- OE** Connecting Links (See Note 3)
- GAA** Crankshaft Bearing Fitting (See Note 4)
- GAA** Connecting Links (See Note 4)
- GAA** Compression Spring Rod Fittings (See Note 4)
- GO** Gear Reduction Unit (Fill and Level) (Check Level) (See Note 5)
- GO** Gear Reduction Unit drain (Drain and Refill) (See Note 5)
- OE** Drive Chain (See Note 1)
- GAA** Lever Connecting Stud (See Note 4)



Overall View

- Cylinder Bearing Block Stud Fitting (See Note 4) **GAA**



**- KEY-**

LUBRICANTS	EXPECTED TEMPERATURES	INTERVALS
	ALL TEMPERATURES	
<b>OE</b> - LUBRICATING OIL, Internal Combustion Engine	<b>OE 30</b> OR <b>9250</b>	W - Weekly (See notes 3, 4 and 5) M - Monthly Q - Quarterly S - Semi-annually A - Annually
Drive Chain	<b>OE 10</b> OR <b>9110</b>	
<b>GO</b> - LUBRICATING OIL, Gear	<b>GO 90</b>	
<b>GAA</b> -GREASE, Automotive and Artillery	<b>GAA</b>	

NOTES.

1. **DRIVE CHAIN** Quarterly clean coat sparingly with OE-10. and wipe oil from outer surface

2. **MOTOR BEARING RECESSES** Semiannually add GAA grease sparingly to seal out moisture

3. **OIL CAN POINTS** Weekly when unit is in continuous use clean and lightly lubricate duster levers and connecting links with OE. Lubricate quarterly when use is less than once every 7 days

4. **LUBRICATE.** Once every 5 days when unit is in continuous use (and after operation). Lubricate quarterly when use is less than once every 7 days

5. **GEAR REDUCTION UNIT** Every 5 days when unit is in continuous use (and after operation), check oil level and keep level up to center of gage. Semiannually lubricate when use is less than once every 7 days check oil level and keep level up to center of gage. Annually drain oil, remove top of reduction unit. and refill with OE-30.

Copy of this Lubrication Order will remain with the equipment at all times, instructions contained herein are mandatory

**By Order of the Secretary of the Army:**

**CARL E. VUONO**  
*General, United States Army*  
*Chief of Staff*

**Official:**

**THOMAS F. SIKORA**  
*Brigadier General, United States Army*  
*The Adjutant General*

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